AP1000 Plant General Overview and Equipment Qualification

Suresh Channarasappa IEEE SC2 Meeting April 2007 Myrtle Beach, SC



AP1000 Plant Overview and Equipment Qualification

- Industry Activity
- AP1000 Design Features
- I&C Systems and Control Room
- Equipment Qualification



AP1000 - Industry Activity

- Activity by US Utilities to Apply For Combined Operating License Identifying the AP1000 as the Plant Technology for 12 Units
- Chosen by China as the Plant Technology for Four Units
- First Plant in Operation by Authorization to Proceed + 72 months (Dec 2013)



AP1000 Design Features

- Integrated Power Plant Design (NSSS and BOP)
- Simplified Passive Safety Systems
 - No Requirement for Safety AC Power
- Microprocessor, Digital Technology Based I&C
 - Compact Control Room, Electronic Operator Interface
- Extensive use Modular Construction
 - Optimized Plant Arrangements



AP1000 Plant Design Features-Building Layout





AP1000 Design Features – Passive Safety Features

- Passive Decay Heat Removal
- Passive Safety Injection
- Passive Containment Cooling
- Passive Heating Ventilation Air Conditioning



AP 1000 Design Features Passive Core Cooling System



- Actuated By Fail Safe Valves
- Water Drains By Gravity onto outside of steel containment vessel
- Water Evaporates into Natural Circulation of Air Flow



AP1000 Design Features

Passive Design System – Design Simplification

• AP1000 uses:

- ~50% Fewer Valves
- ~83% Less Safety Grade Pipe
- ~87% Less Cable
- ~35% Fewer Pumps
- ~50% Less Seismic Building Volumes Than An equivalent Conventional Reactor



AP 1000 – I&C System Architecture





AP1000 - Major I&C Systems

- Protection and Safety Monitoring System (PMS)
 - Microprocessor / software based (Westinghouse Common Q)
- Diverse Actuation System (DAS)
 - Backs up PMS, Different architecture, hardware & software from PMS
- Plant Control System (PLS)
 - Microprocessor based system
- Operation and Control Centers System (OCS)
 - Includes main control room, remote shutdown room, etc.



AP1000 - Major I&C Systems (Cont'd)

- Data Display and Processing System (DDS)
 - Non-Class 1E Displays, Alarms, Communication Network, etc.
- Main Turbine Control & Diagnostic System (TOS)
 - Turbine control and protection
- In-core Instrumentation System (IIS)
 - In-core flux detectors and thermocouples
- Special Monitoring Systems (SMS)
 - Digital metal impact monitor (Westinghouse DMIMS)
 - Seismic Monitoring System



AP1000 - Advanced Control Room

Compact Control Room

- Designed for 1 Reactor Operator and 1 Supervisor
- Displays
 - Plant status / overview via wall panel (non-1E DDS)
 - Detail display via workstation video displays (non-1E DDS)
 - Small number of dedicated displays; safety (1E PMS) & diverse (non-1E DAS)

Controls

- Soft controls (non-1E DDS)
- Small number of dedicated switches; safety (1E PMS) & diverse (non-1E DAS)
- Advanced Alarm Management
- Computer Based Procedures
 - Paper backup





AP1000 - Equipment Qualification Overview

- Standard Design
 - Generic Qualification Requirements
- Seismic Qualification (IEEE 344-1987)
- Environmental Qualification (IEEE 323-1974)
- Electromagnetic Compatibility Qualification (Regulatory Guide 1.180 Revision 1)



AP1000 - Equipment Qualification - Seismic

- Standard Design
- Seismic Qualification
 - Generic Spectra (all sites)
 - Current Qualification Guidelines Based on IEEE
 344-87
 - Seismic Qualification Requirements are Identified in Equipment Specifications





15



AP1000 -

- Standard Design
- Environmental Qualification
 - Mild Environment
 - Mild Environment (Radiation Harsh)
 - Harsh Environment





AP1000 -

- Standard Design
- Environmental Qualification
 - Mild Environment
 - (Normal Abnormal Environmental Conditions)
 - Maximum Temperature and Humidity Limits are the same as Westinghouse PWR Plant Conditions
 - Time Duration is Specific to AP1000 Plant



AP1000 -

- Standard Design
- Environmental Qualification
 - Mild Environment (Radiation Harsh)
 - Normal and Abnormal Temperature
 Conditions are same as mild environment
 - Radiation Aging Need to be Considered for Equipment Located in Radiation Harsh Areas

AP1000

- Standard Design
- Environmental Qualification
 - Harsh Environment Conditions
 - Temperature
 - Radiation
 - Modified Conditions are more favorable
- Environmental Conditions are Specified in the Equipment Specifications



AP1000 Equipment Qualification - Environmental

• Standard Design – Environmental Type Tests

Type Test	Mild	Radiation-Harsh	Harsh
Thermal Aging			Х
Thermal Cycling			Х
Radiation Aging		Х	Х
Wear Aging	Х	Х	Х
Normal/Abnormal Extremes	Х	Х	
Vibration Aging	Х	Х	Х
DBA			Х
Post-DBA			Х



AP1000 - Equipment Qualification - EMC

- Standard Design
- Electromagnetic Compatibility
 - Emissions Type Tests
 - Conducted Emissions
 - Radiated Emissions
 - Immunity Type Tests
 - Radio Frequency Interference (RFI)
 - Electro Static Discharge (ESD)
 - Electrical Fast Transient/Burst (EFT/B)>Conducted Immunity, etc



Surge (Power Supply and I/O)

Power Supply Immunity



AP1000 - Equipment Qualification - EMC

Standard Design

- Type Test Requirements

 US NRC Regulatory Guide 1.180 Revision 1
 EMC CE Mark Requirements (as applicable)
 European Union (EU) Directive on EMC 89/336/EEC, as
 amended by 92/31/EEC and 93/68/EEC (New Directive 2004/108/EC)
- EMC Conditions are Specified in the Equipment





AP1000 Plant Overview Summary

- Industry Activity
- AP1000 Design Features
- I&C Systems and Main Control Room
- Equipment Qualification
- ?????





Environmental





