



Simulated Test Profile vs Service Condition Profile

Post Accident Operating Time (PAOT) Calculation

Total Integrated Dose

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IEEE SC-2 Meeting
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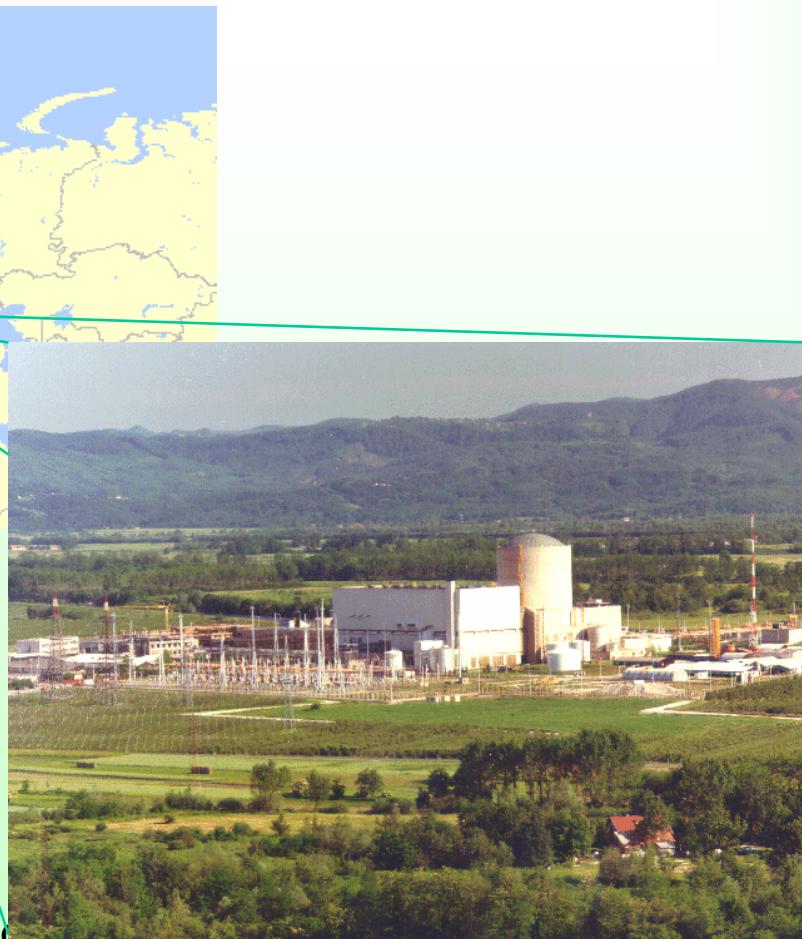
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Simulated Test Profile vs Service Condition Profile

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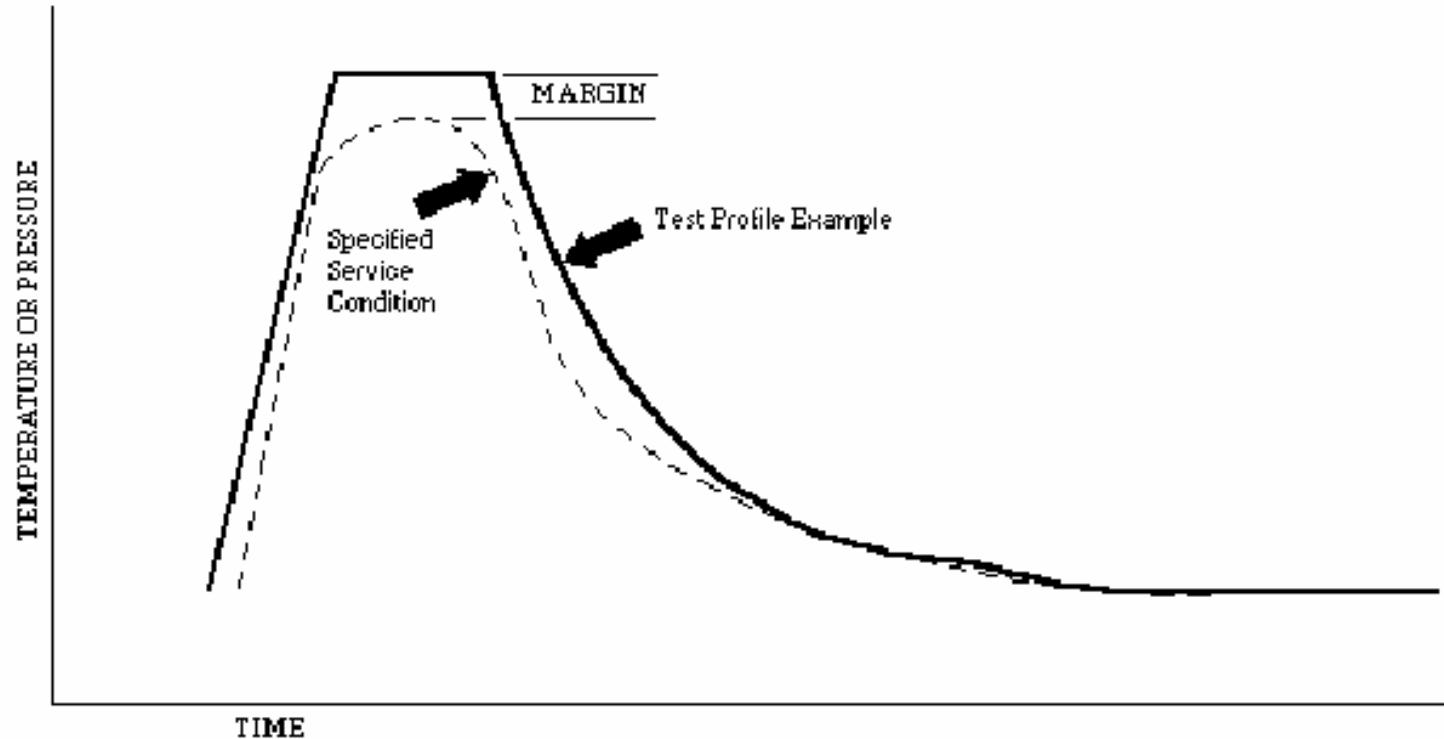


Inrtuduction

- Profile comparison
- Peak value comparison & PAOT calculation



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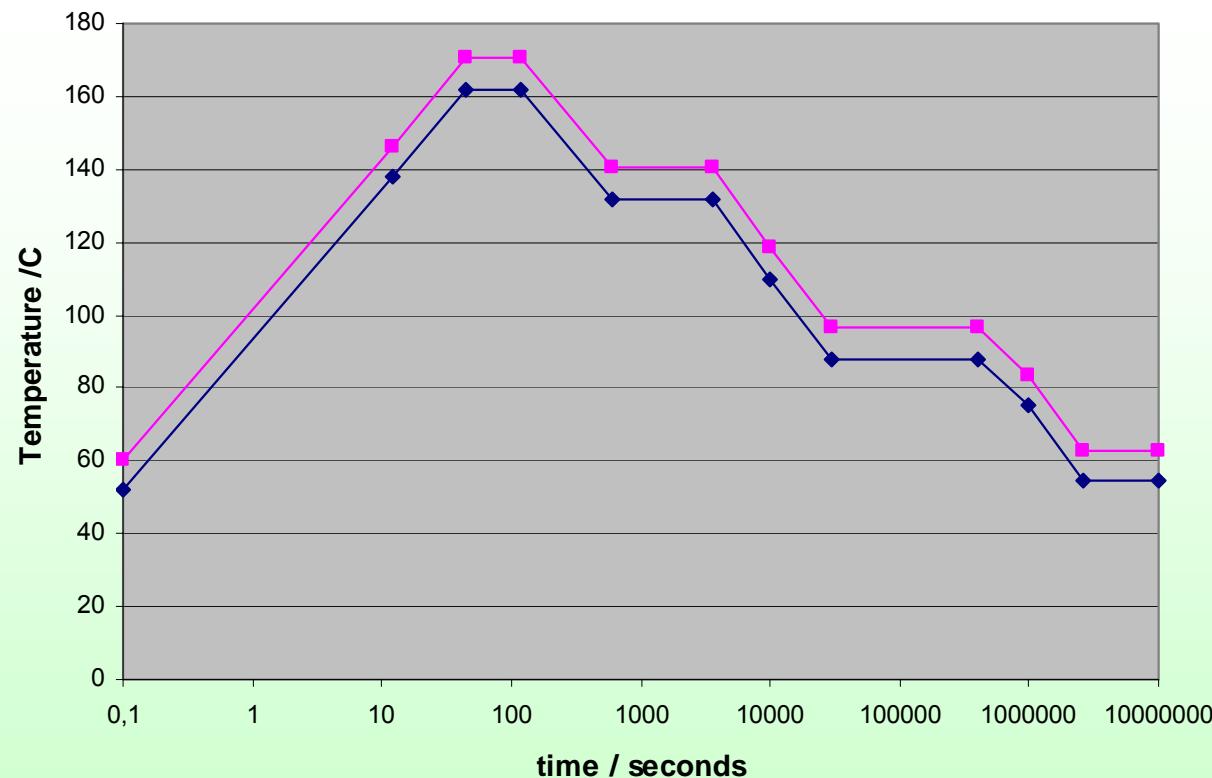


Comparison of profiles

1. Simulated test profile (STP) envelopes entire service condition profile (SCP) with required margin
2. STP envelopes SCP with amplitude margin
3. Shifted STP (Offset) envelopes the SCP

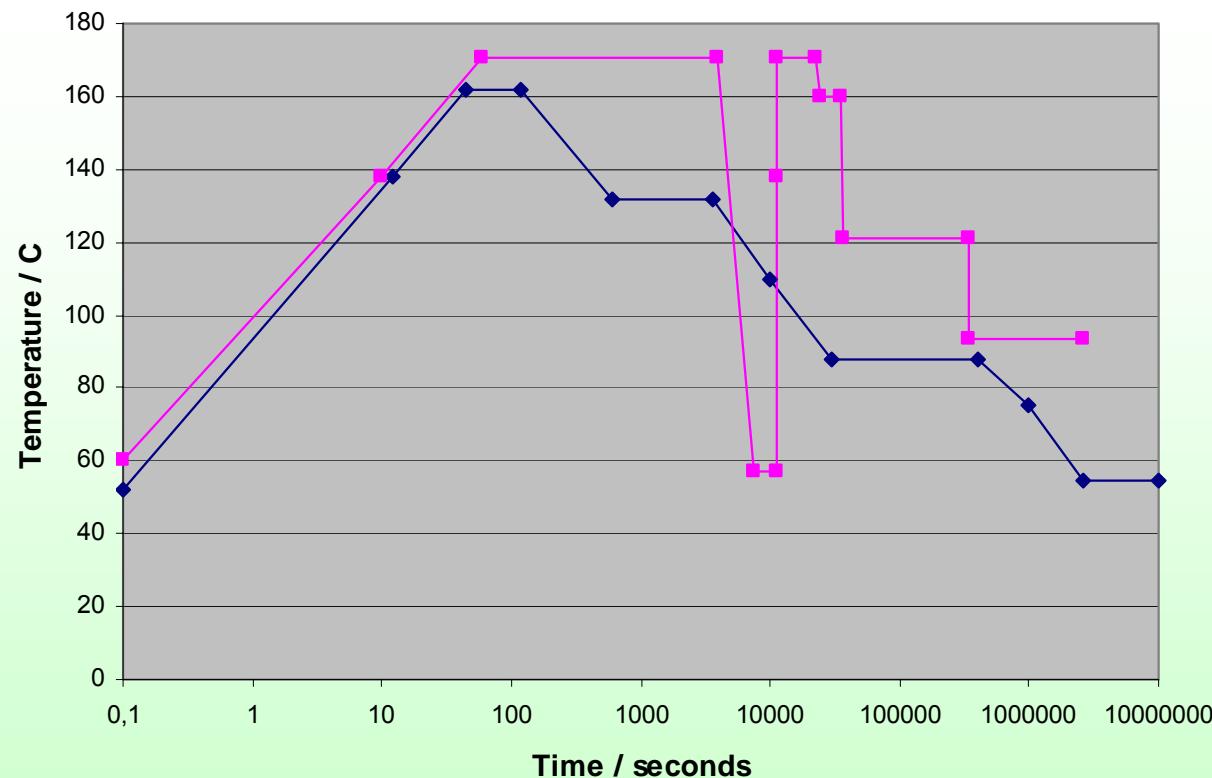


STP envelopes entire SCP with required margin



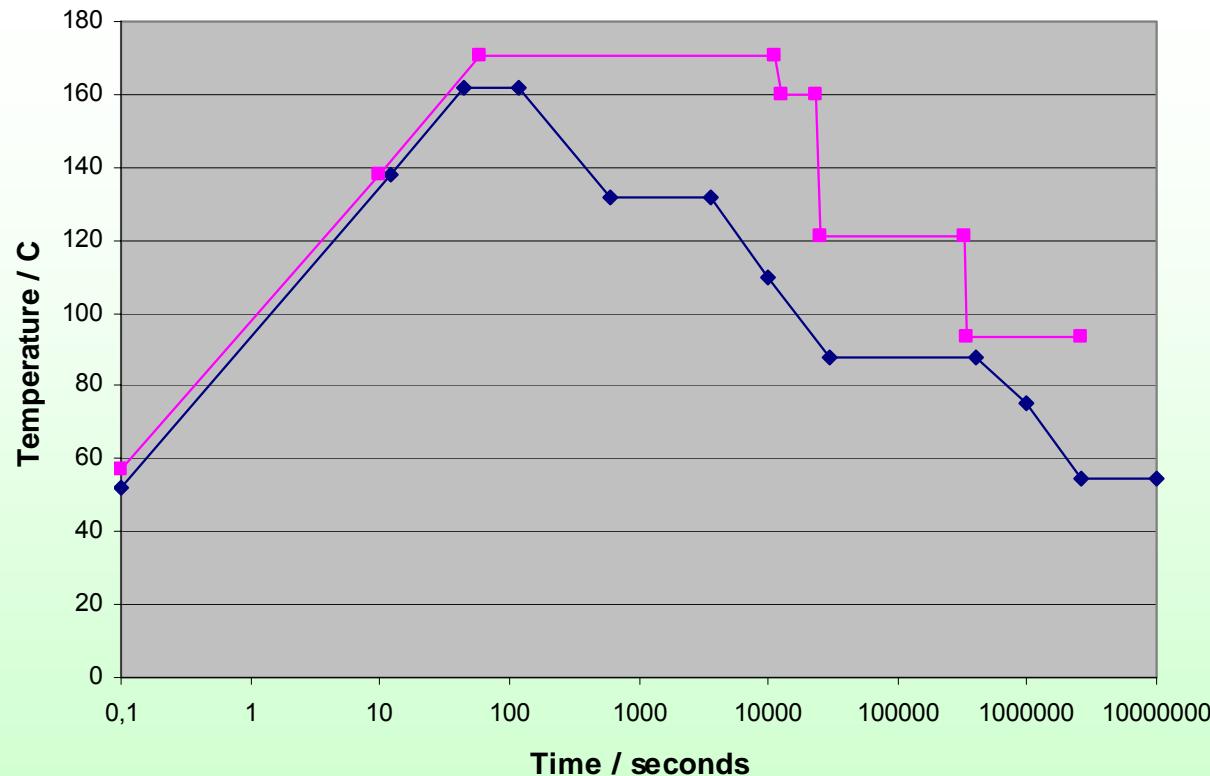


STP envelopes SCP with amplitude margin





Shifted STP (Offset) envelopes the SCP





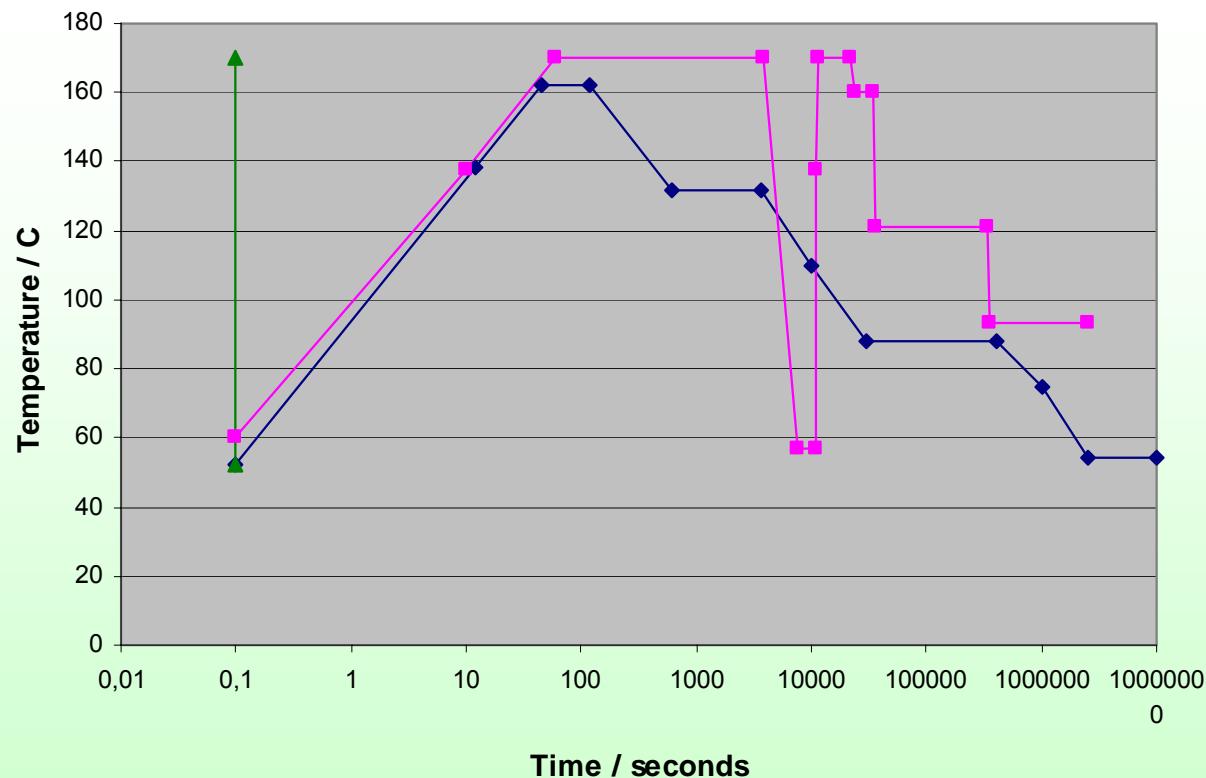
Peak value comparison & PAOT calculation



- Peak value comparison
 - Max of STP > Max of SCP + 15°F
- PAOT calculation
 1. PAOT calculation based on entire profiles
 2. PAOT calculation starts at PAOT Start Time
 3. After PAOT Start Time STP envelopes entire SCP
(PAOT Start Time= 1 hour?)

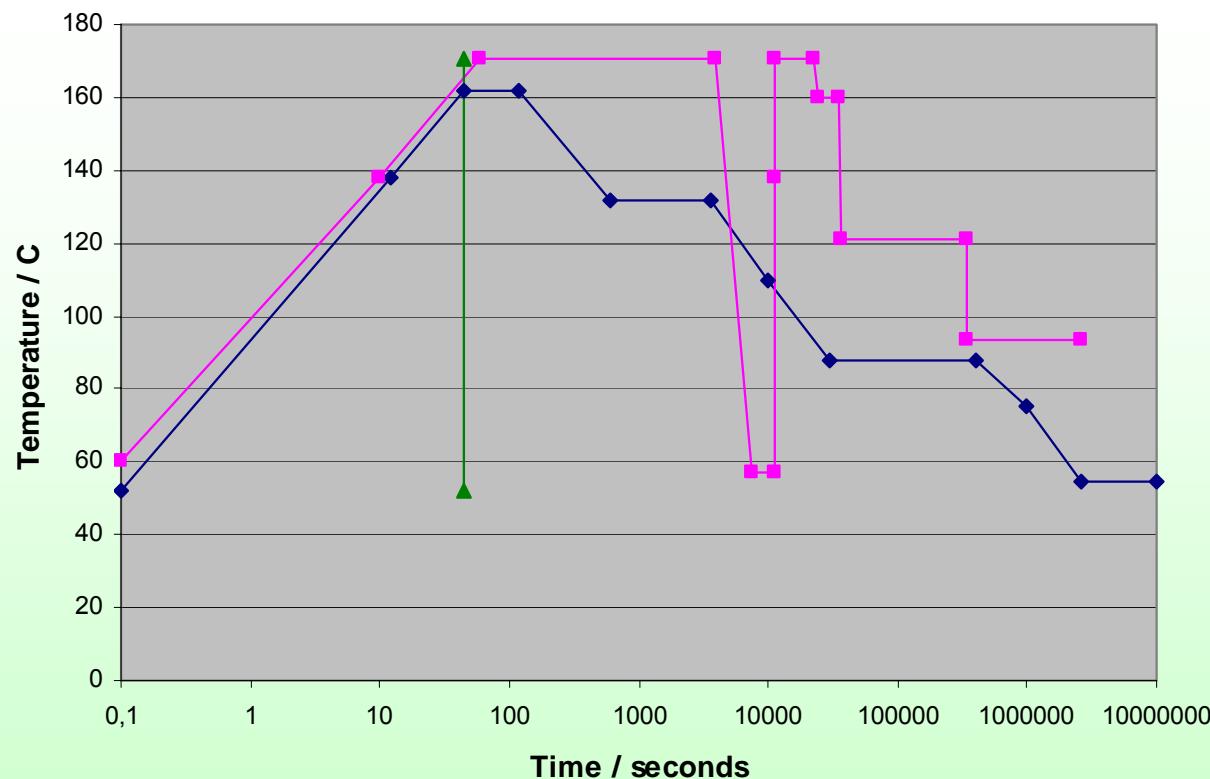


PAOT calculation based on entire profiles



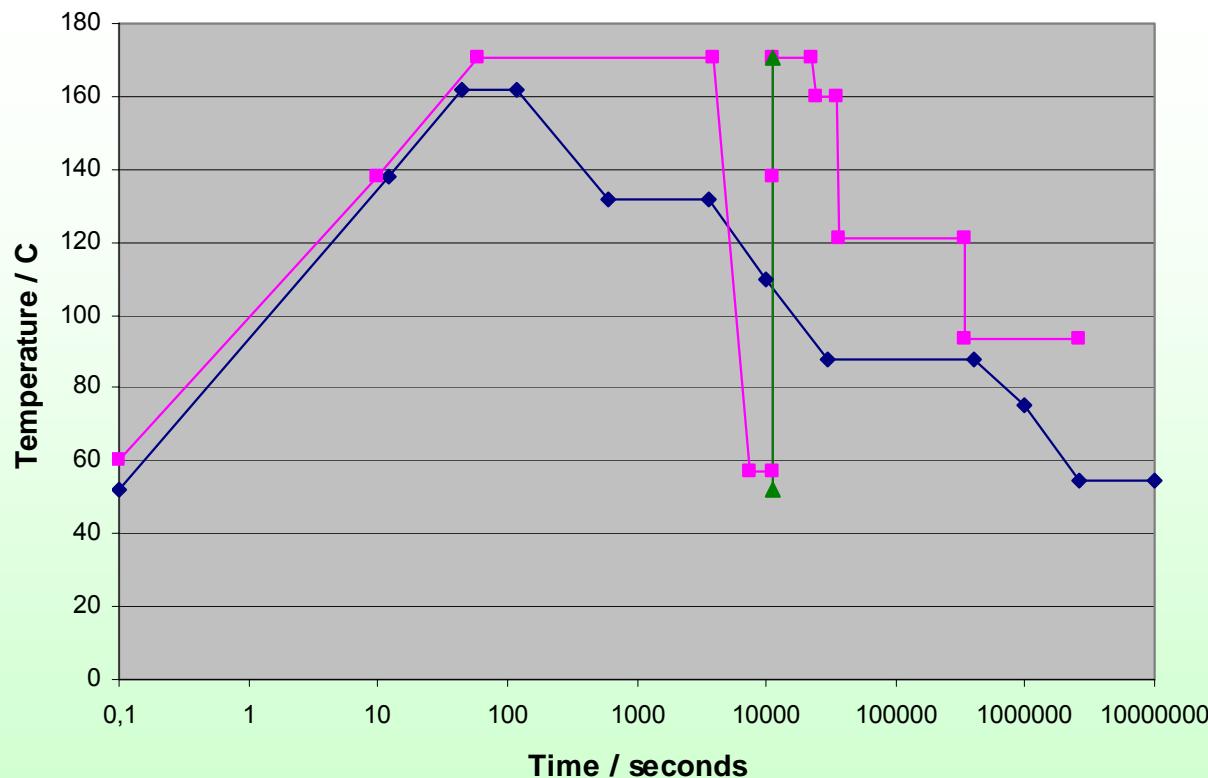


PAOT starts with PAOT Start Time



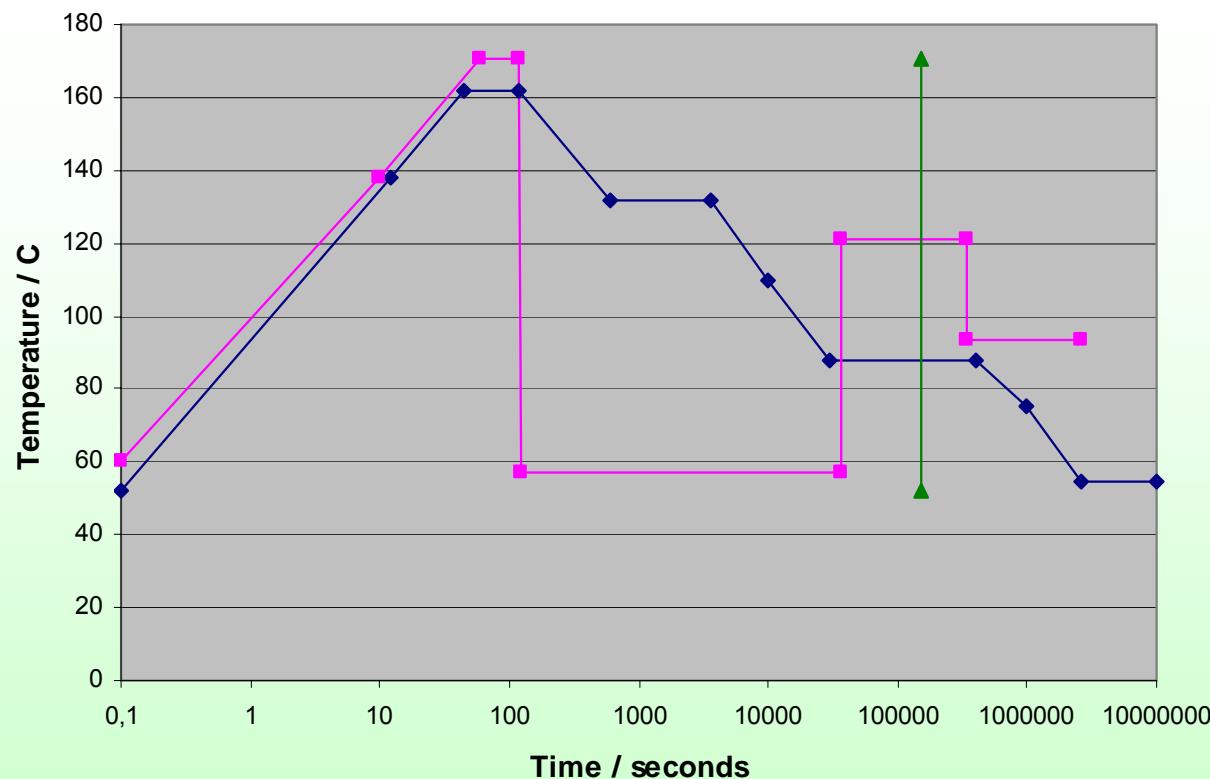


After PAOT Start Time STP envelopes entire SCP





After PAOT Start Time STP envelopes entire SCP?!



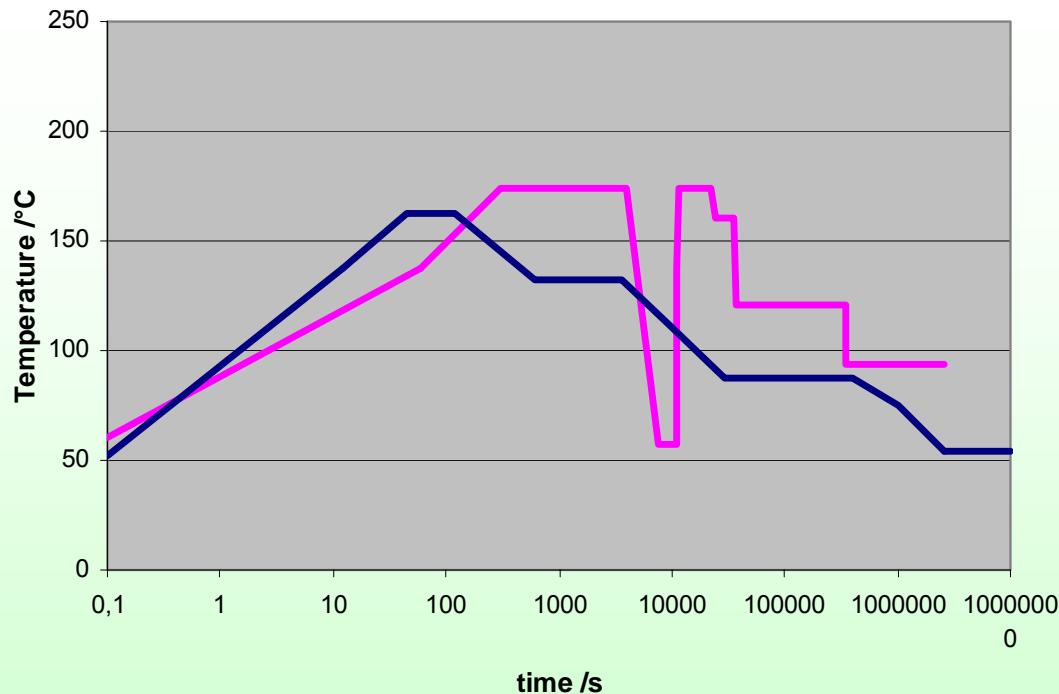


Issues to be Addressed

- Rise Time (PAOT Start Time)
- Shifting of STP (Offset)
- Peak value comparison
- Profile Comparison
 - STP envelopes entire SCP
 - STP envelopes entire SCP with required margin at peak value
 - Shifted STP (Offset) envelopes entire SCP



Rise Time





Post Accident Operating Time (PAOT) Calculation

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Post Accident Operating Time (PAOT) Calculation



- Calculation Methods
- Temperature Time Constant
- Transconfiguration of STP
 - Shifting of STP (Offset)
- Transconfiguration of SCP
 - Extrapolation of SCP
- Start Time
- Activation Energy
- Reference Temperature
- Heat-Rise-Temperature



Calculation Methods

- Comparison of degradation time equivalents (t_{eq}) of STP and SCP at referece temperature

$$(t_{EqTest} - t_{EqAcc}) / t_{EqAcc} > 10 \%$$

- Arrhenius Calculation

$$t_{eq} = A * \exp(-B / T)$$

- 10-Degree-Rule Calculation

$$t_{eq} = A * 2^{\wedge}(B * T)$$



Arrhenius Equation

$$t_{eq} = A \cdot \sum_i \Delta t_i \cdot e^{-B/T_i}$$

$$t_{eq} = \sum_i \Delta t_i \cdot e^{-E_A/k_B \cdot (1/T_i - 1/T_{ref})}$$

$$t_{eq} = e^{-E_A/(k_B \cdot T_{ref})} \cdot \sum_i \Delta t_i \cdot e^{-E_A/(k_B \cdot T_i)}$$



10-Degree-Rule Equation

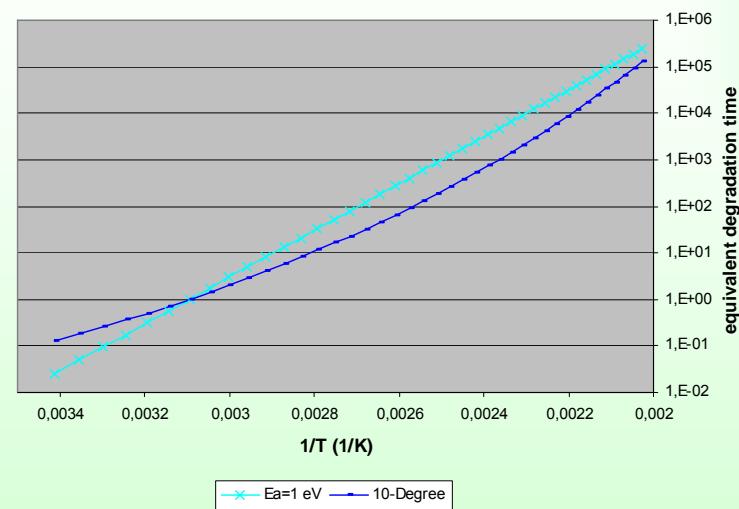
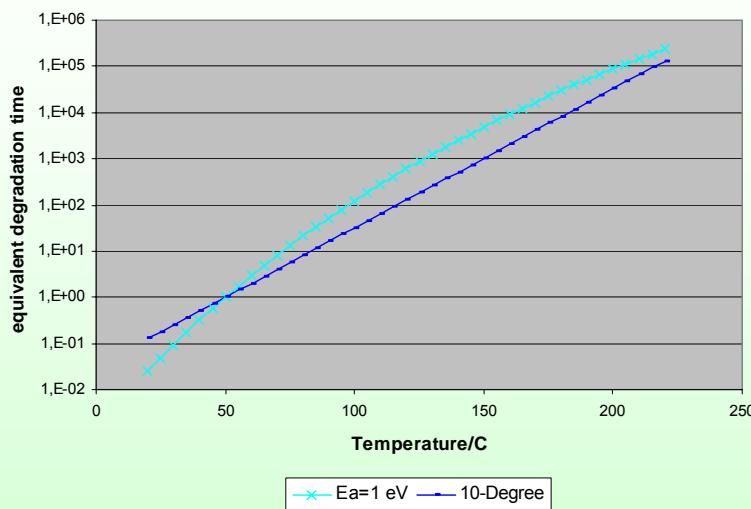
$$t_{eq} = A \cdot \sum_i \Delta t_i \cdot 2^{B \cdot T_i}$$

$$t_{eq} = \sum_i \Delta t_i \cdot 2^{(T_i - T_{ref})/10}$$

$$t_{eq} = 2^{T_{ref}/10} \cdot \sum_i \Delta t_i \cdot 2^{T_i/10}$$



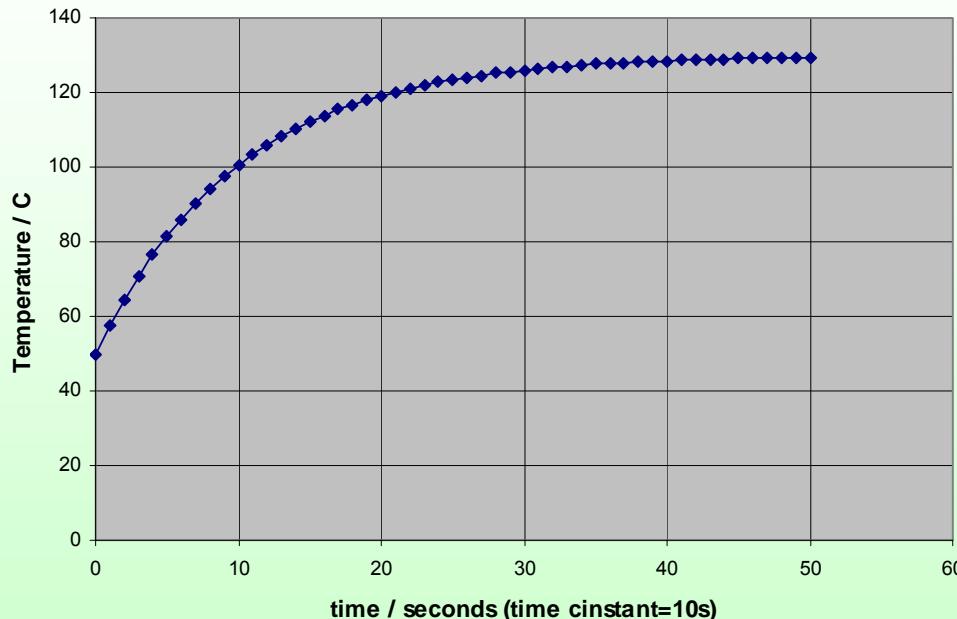
Arrhenius Calculation vs 10-Degree-Rule Calculation





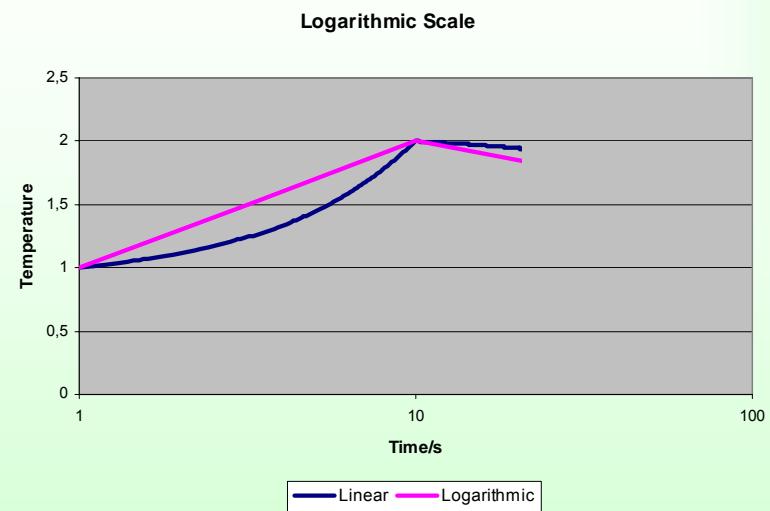
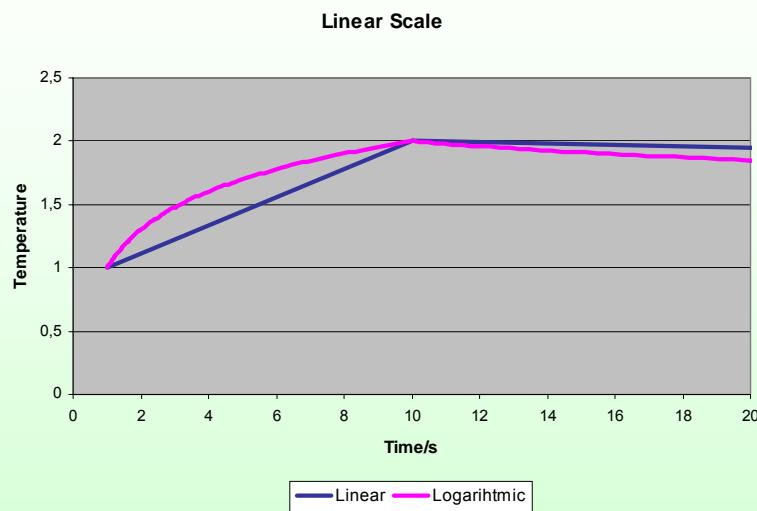
Temperature Time Constant

$$T(t) = T(t=0) + \Delta T^* (1 - \exp(-t/\tau))$$



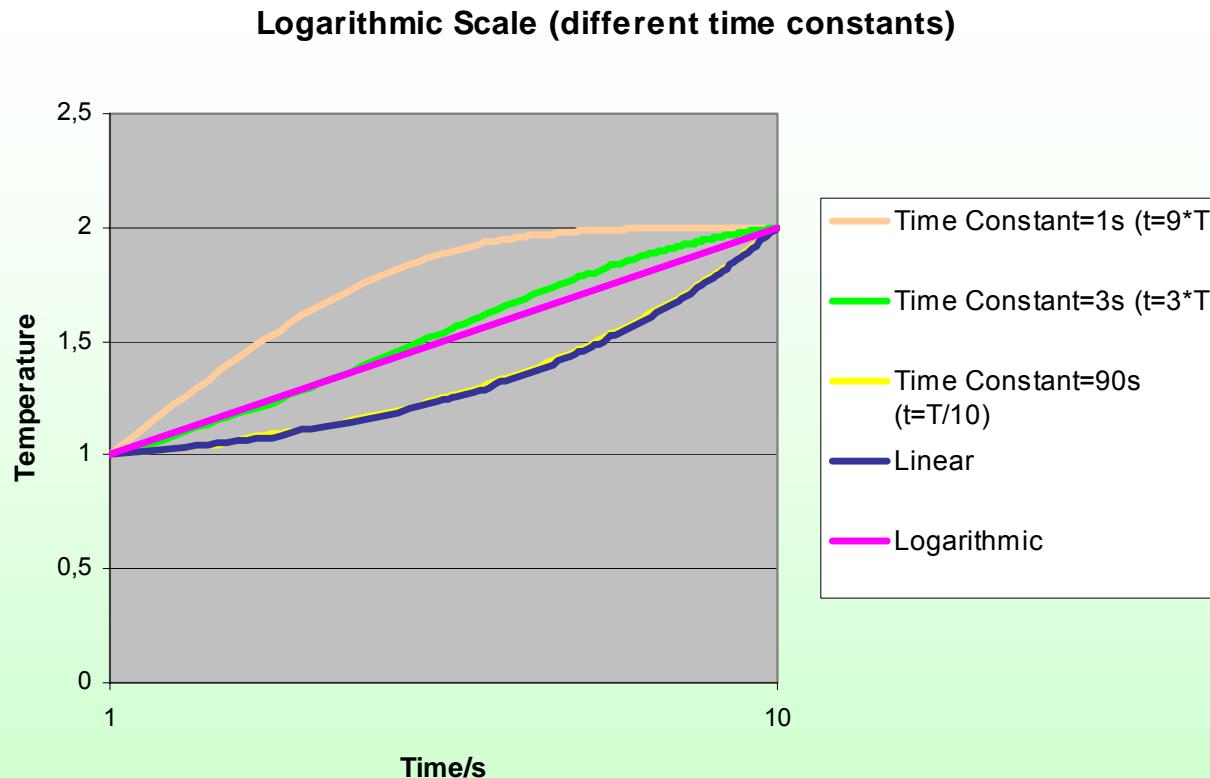


Linear vs Logarithmic Time Scale





Different Time Constants



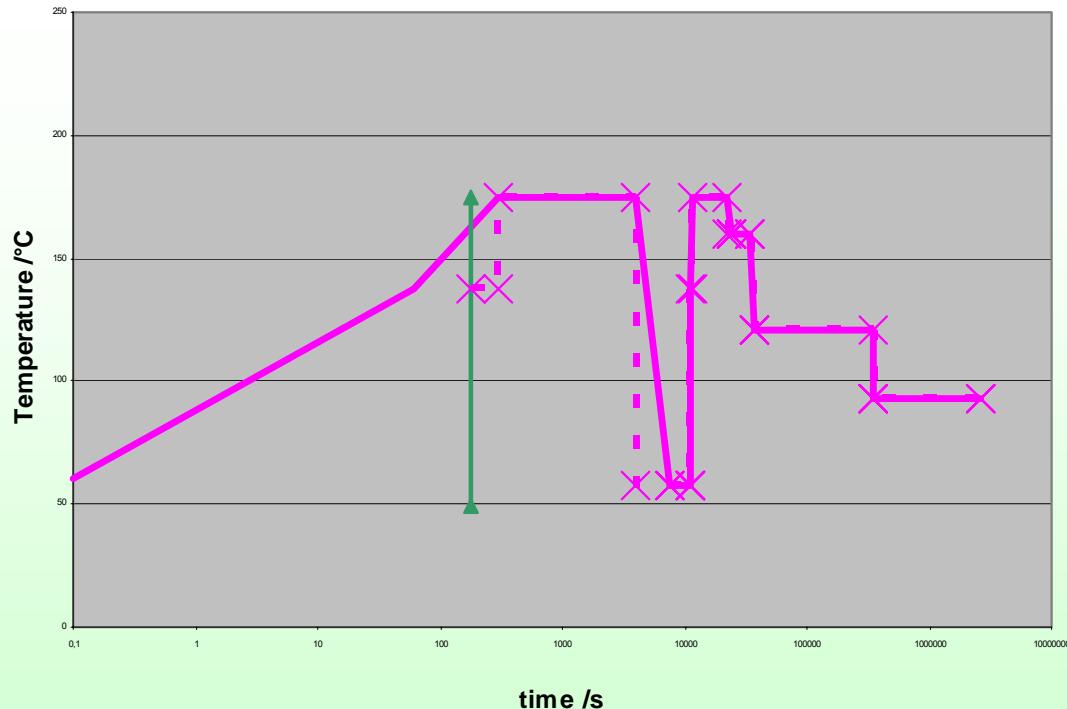


Transconfiguration of STP

- First data point
- Lower temperature value of two neighbouring points
- Shifting of profile (Offset)

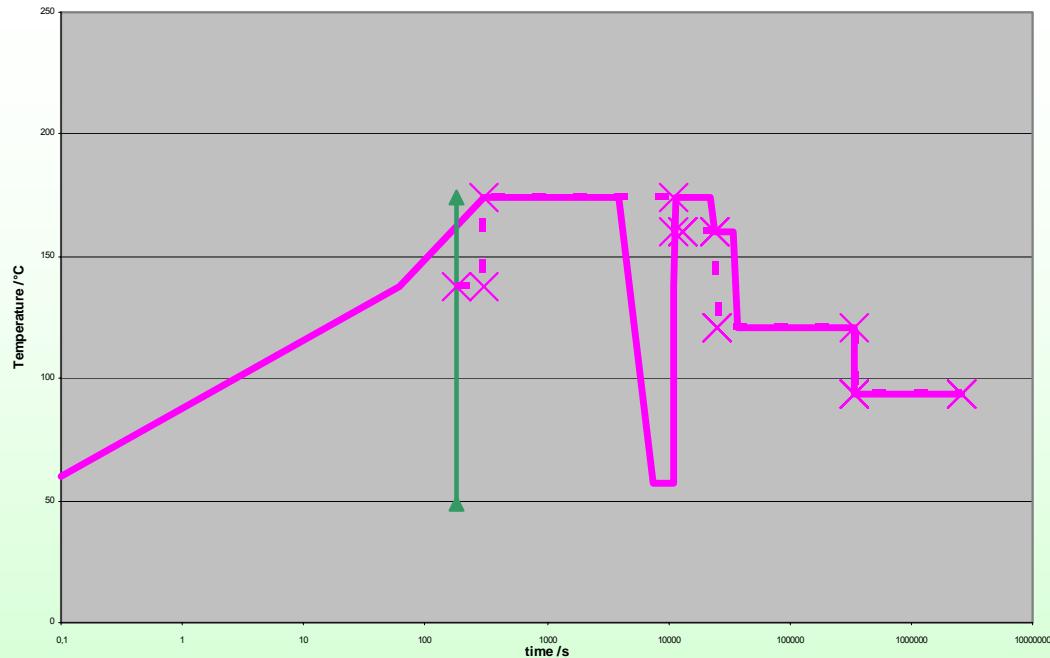


Transconfiguration of STP





Transconfiguration of STP Shifting of STP (Offset)



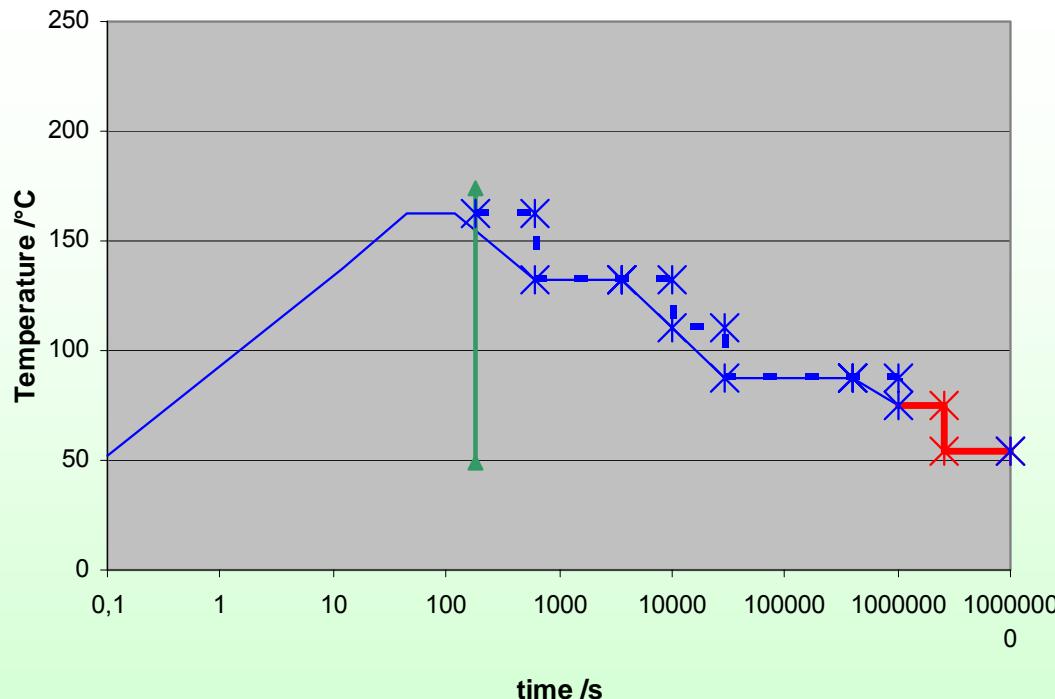


Transconfiguration of SCP

- First data point
- Higher temperature value of two neighbouring points
- Duration of profile
- Last data point
- Extrapolation of profile when duration is longer than the last data point and temp. of last datapoint is above normal temp.



Transconfiguration of SCP Extrapolation of SCP



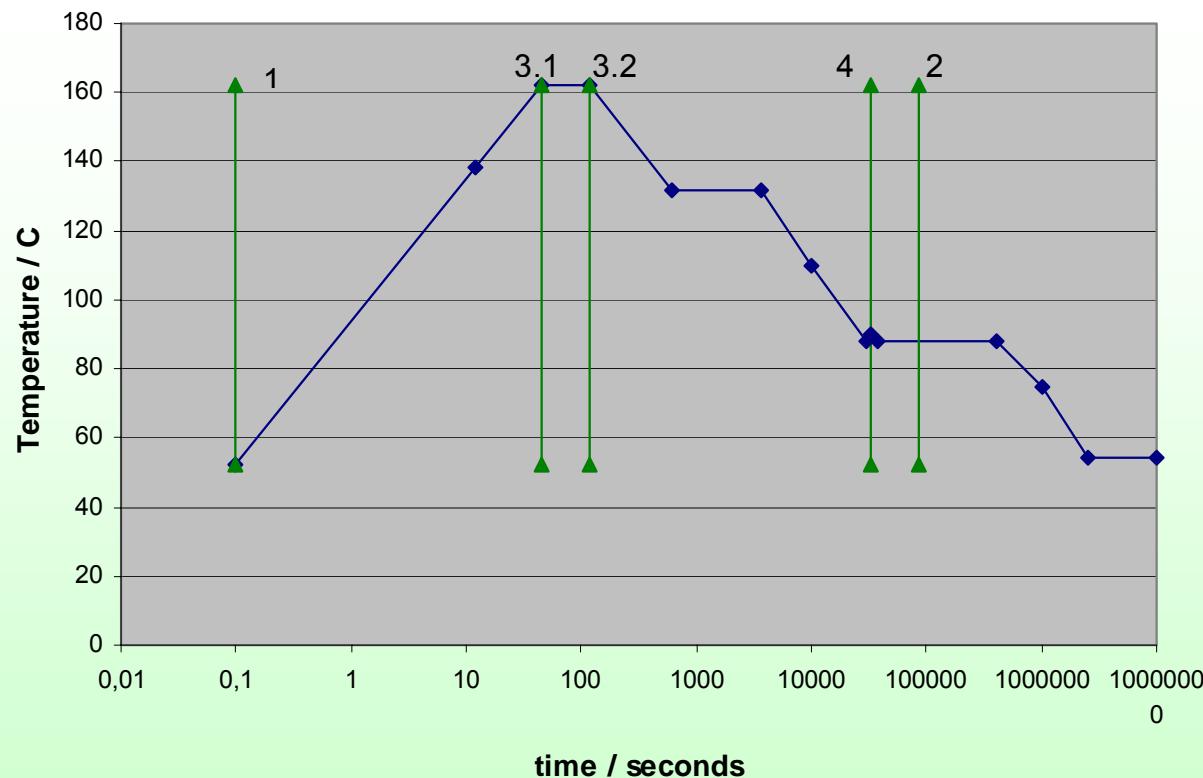


Start Time

1. At first data point
2. At fixed time value (e.g. 24 hours)
3. After the peak value of SCP
4. After the last temperature rise



Start Time





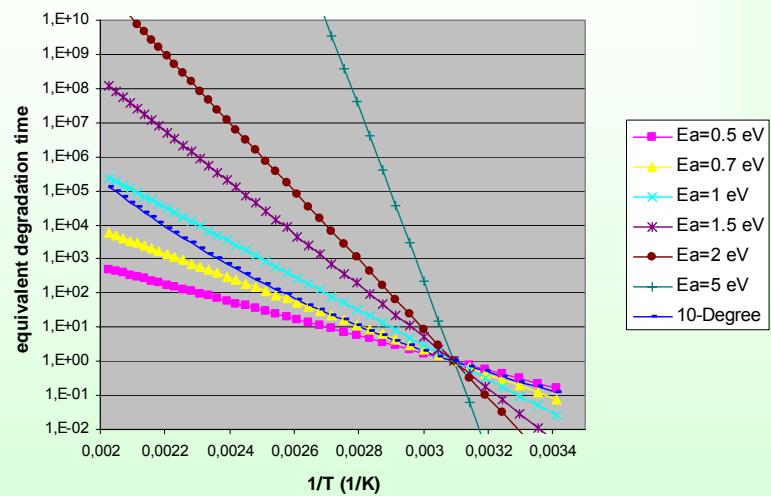
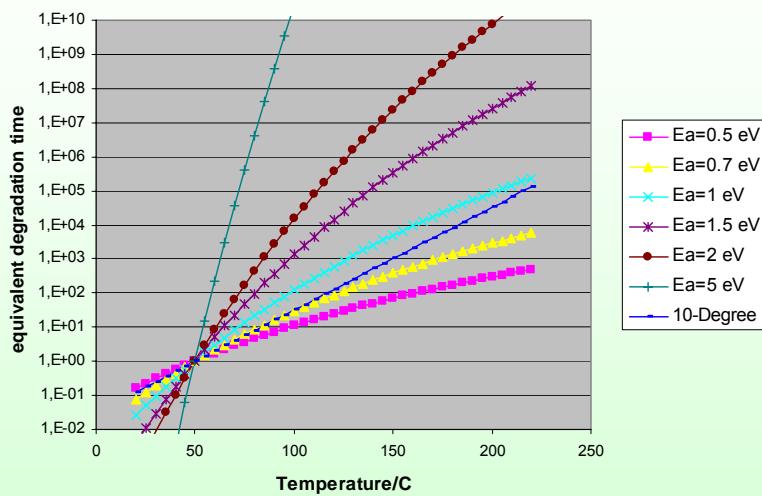
Activation Energy & Reference Temperature



- Activation Energy – the lowest value of activation energy of all component parts
- Reference Temperature does not impact on the calculation
 - Normal temperature
 - Normal temperature + process-heat-rise temperature
 - Fixed temperature (e.g. 50C)



Activation Energy



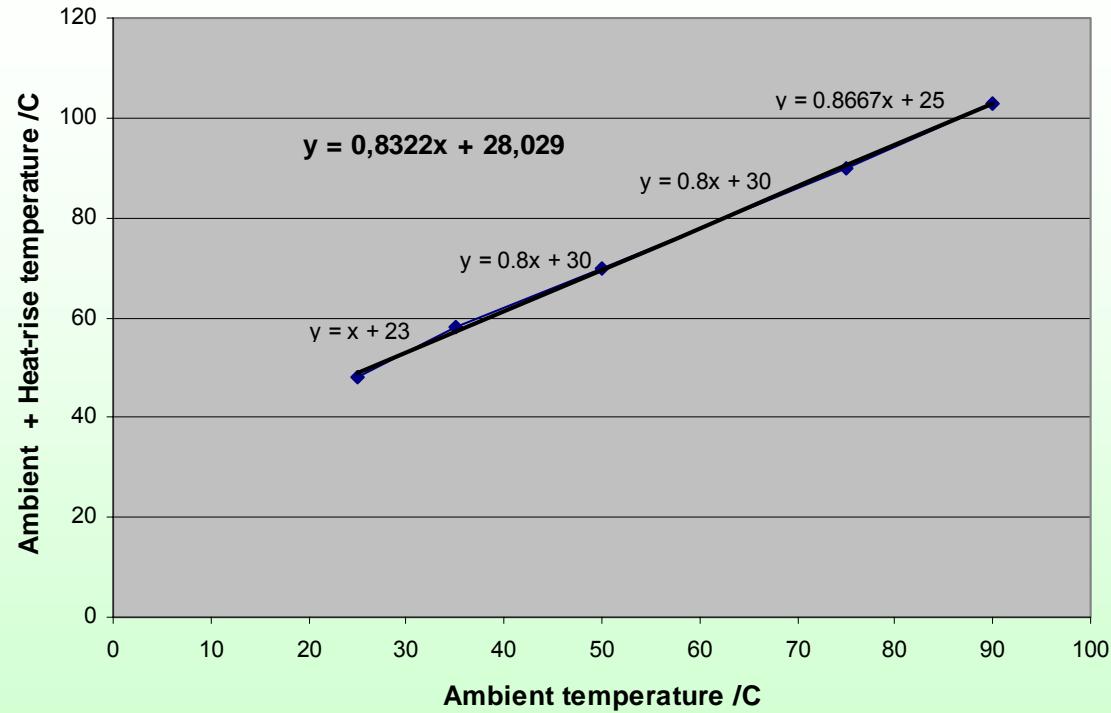


Heat-Rise-Temperature

- Linear extrapolation
 - Define slope and intercept for each segment
 - Define slope and intercept for entire profile
- Influence of temperature time constant
 - Add heat-rise to entire profiles
 - Add heat-rise to SCP only
 - Add heat-rise after fixed time (e.g. 1 hour)
 - Add heat-rise to entire SCP and to STP after fixed time

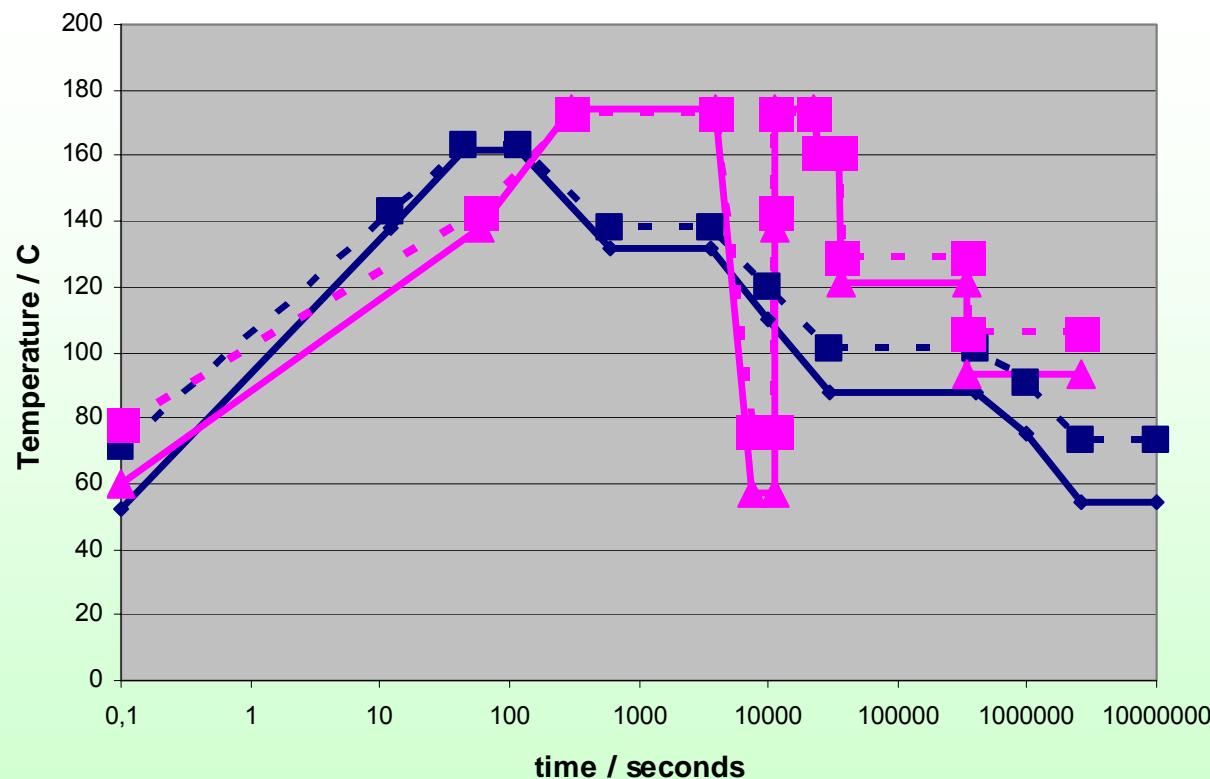


Slope and Intercept



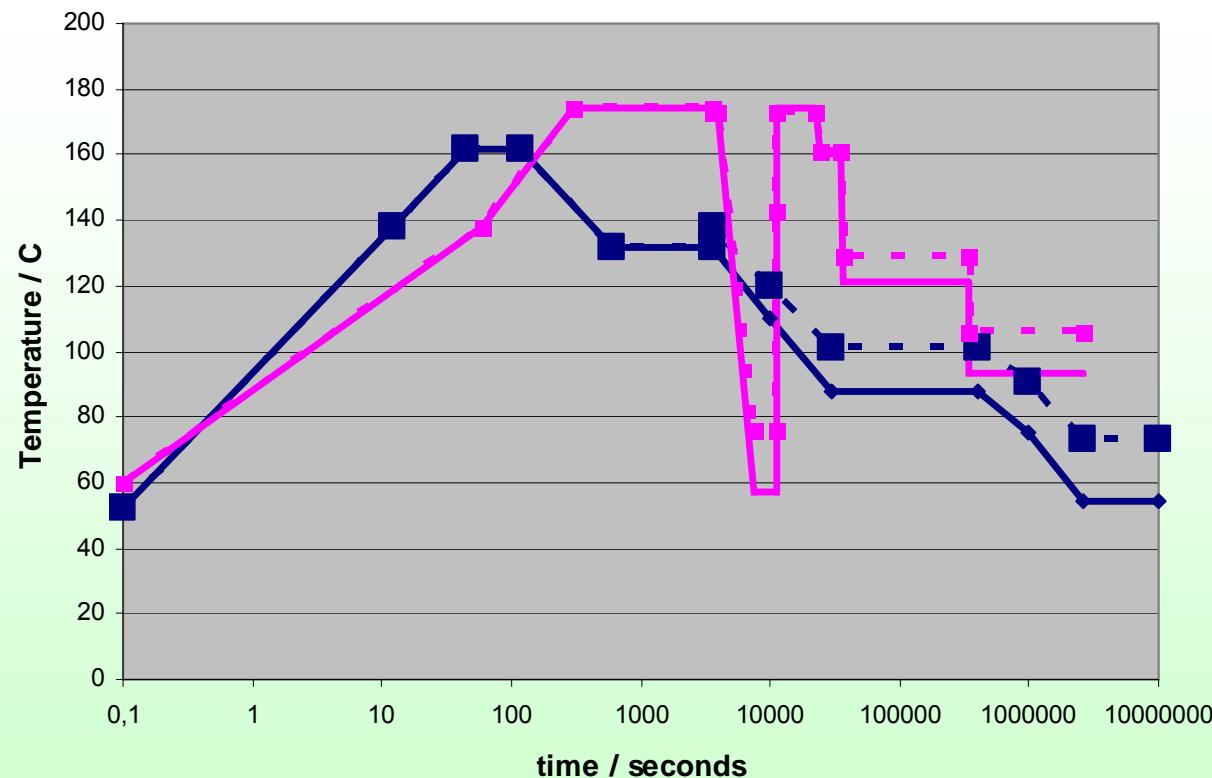


Heat-rise Apply to Entire Profile





Heat-rise Apply after Fixed Time





Total Integrated Dose Calculation

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Total Integrated Dose Calculation



- Aging dose & Accident doses
- HARSH criteria
- Operating time
- Beta dose reduction
- Using tested aging dose in accident dose comparison
- Using tested accident dose for qualified life calculation



Aging dose & Accident doses

- 40 - year dose gamma - $\gamma_{40\text{-year}}$
- Accident dose gamma - γ_{acc}
- Accident dose beta - β_{acc}
- Reduced accident dose beta ($E>0,5 \text{ MeV}$) - β_{50}
- Bremsstrahlung dose - x_{brems}
- TID - total integrated dose (gamma equivalent)



HARSH criteria

- Threshold value
 - 10kRads to 100kRads
 - 1000 Rads for electronics
- Criteria
 - Aging dose + Accident doses > Threshold value
 - Accident doses > Threshold value



TID Calculation Operating time



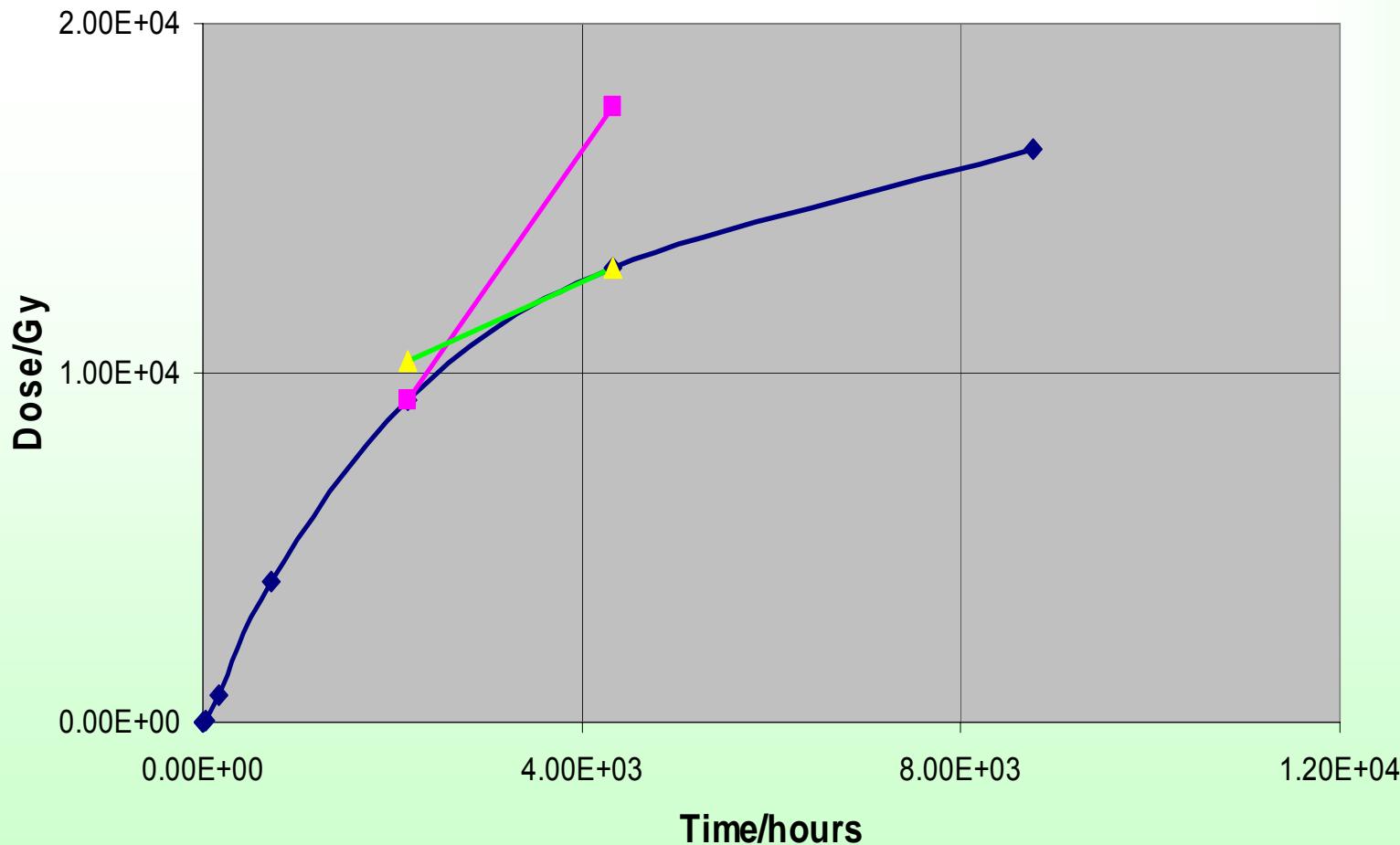
$$TID_{acc} = \gamma_{acc} + x_{brems} + \gamma_{e\beta}$$

$$TID = \int_0^t (\gamma_{accRate} + x_{bRate} + \gamma_{e\beta Rate}) dt$$

$$TID_{tx} = \min[TID_{tn} + rate_{tn}(t_x - t_n), TID_{tn1} - rate_{tn}(t_x - t_{n1})]$$



Cumulative Dose





Gamma Equivalent of Beta Dose Calculation ($\gamma_{E\beta}$)



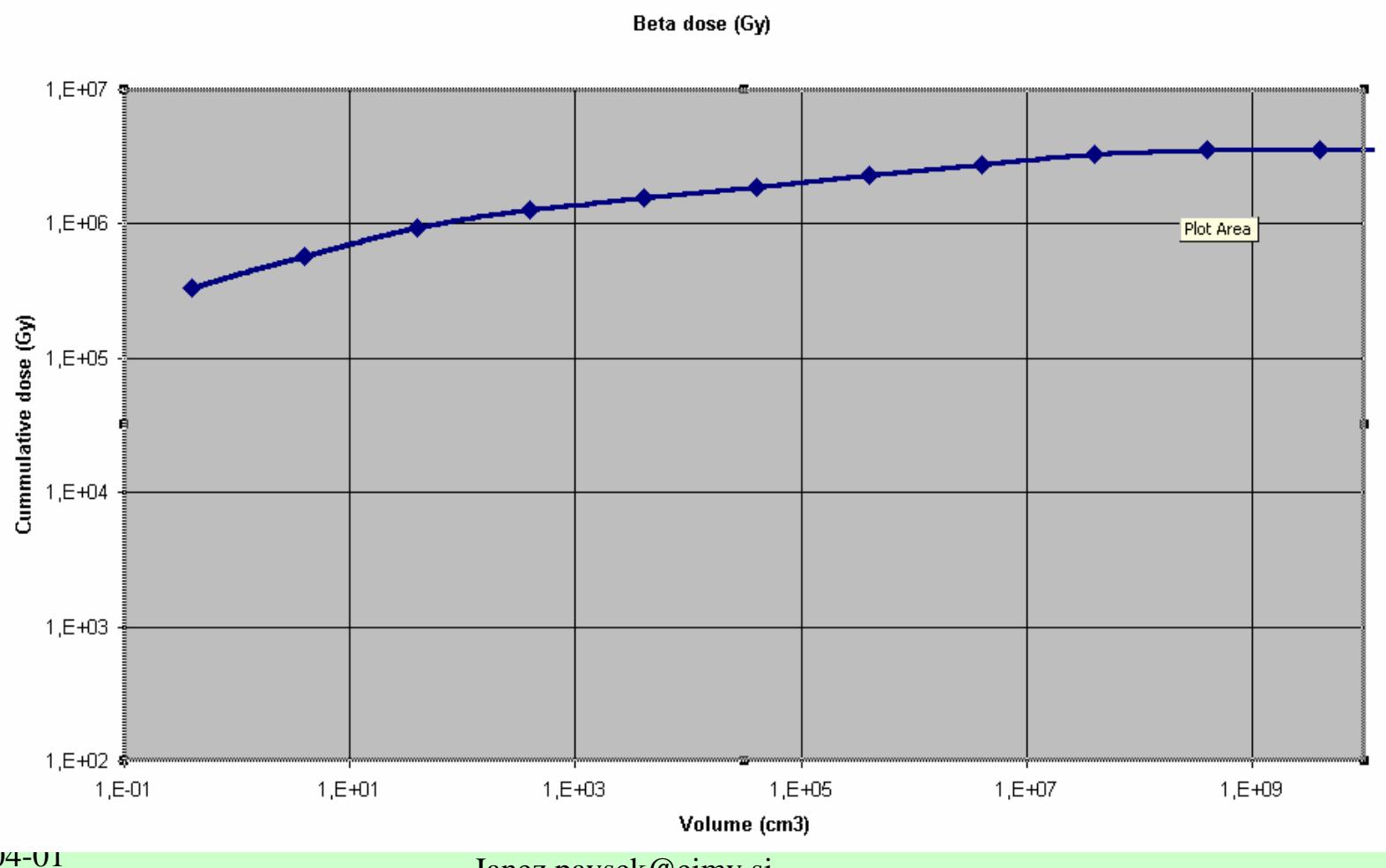
$$\gamma_{E\beta} = \beta VRF \times \beta$$

- β - Beta dose β_{acc} or β_{50}
- βVRF - beta dose reduction factor ($0 < \beta vrf < 1$)

$$\beta(x) = \beta(N) \cdot \left(\frac{V(x)}{V(N)} \right)^{\frac{\log(\beta(N+1)/\beta(N))}{\log(V(N+1)/V(N))}}$$



Beta Dose Volume Reduction Factor (β VRF)





Using tested aging dose in accident dose comparison

- *Peak value comparison:*

$$(TID_{TestAcc} - TID_{Acc})/(TID_{Acc}) > 10\%$$

or

$$(TID_{TestAcc} + k^* \gamma_{TestAging} - TID_{Acc})/(TID_{Acc}) > 10\%$$

where

$$0 \leq k \leq 1$$



Using tested accident dose for qualified life calculation

$$QL_R = \gamma_{TestAging} / \gamma_{40rate}$$

Or

$$QL_R = (\gamma_{TestAging} + TID_{TestAcc} - 1,1 \times TID_{Acc}) / \gamma_{40rate}$$

*When aging and accident radiation were performed at the same time
(before seismic testing) and*

$$TID_{TestAcc} > 1,1 \times TID_{Acc}$$



Questions?

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